

— **FIG.**

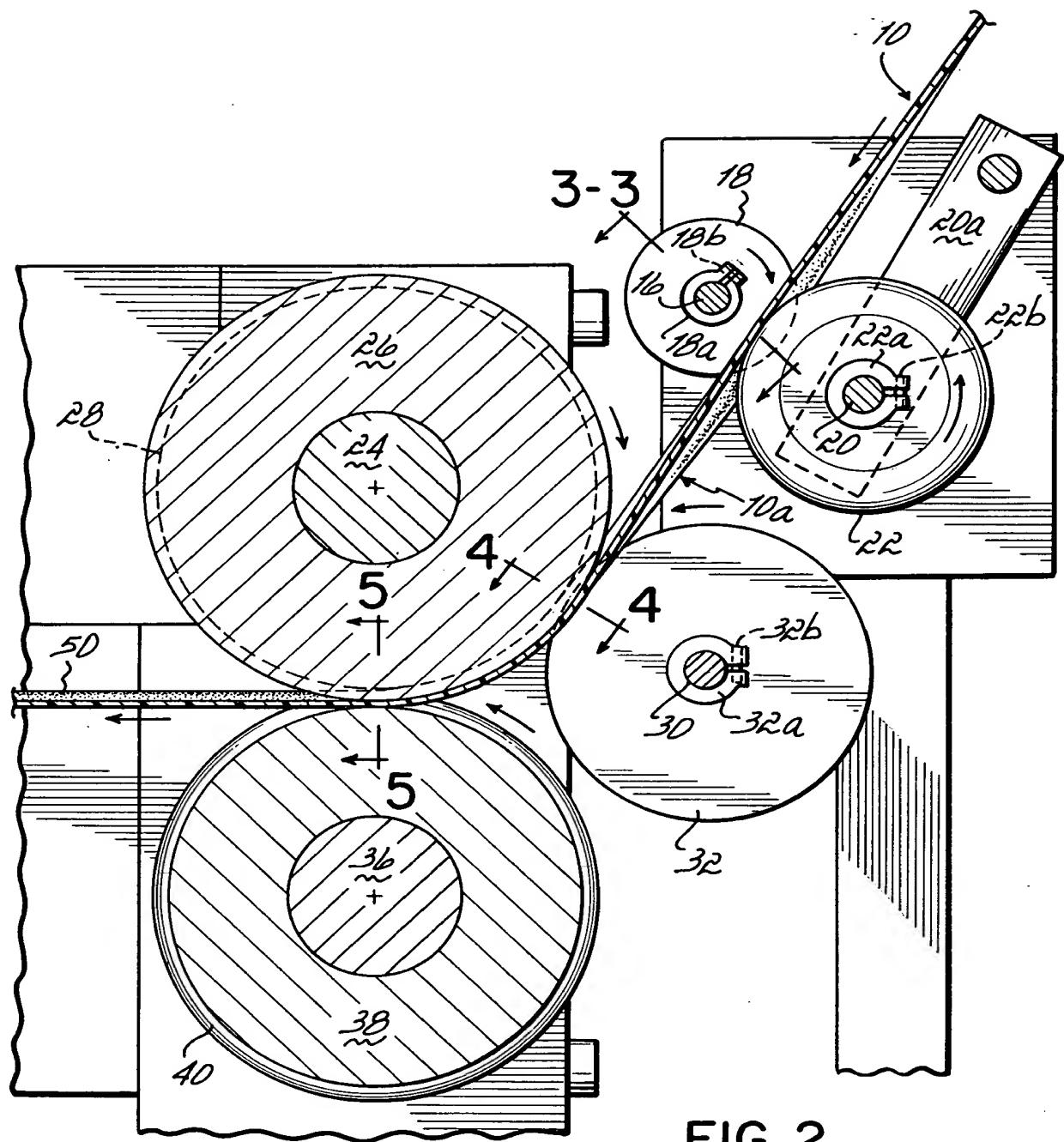


FIG. 2

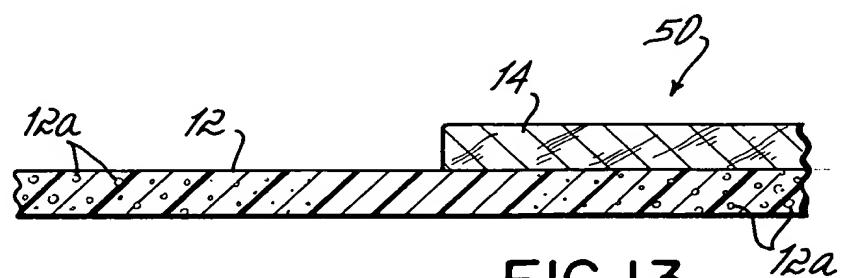


FIG. 13

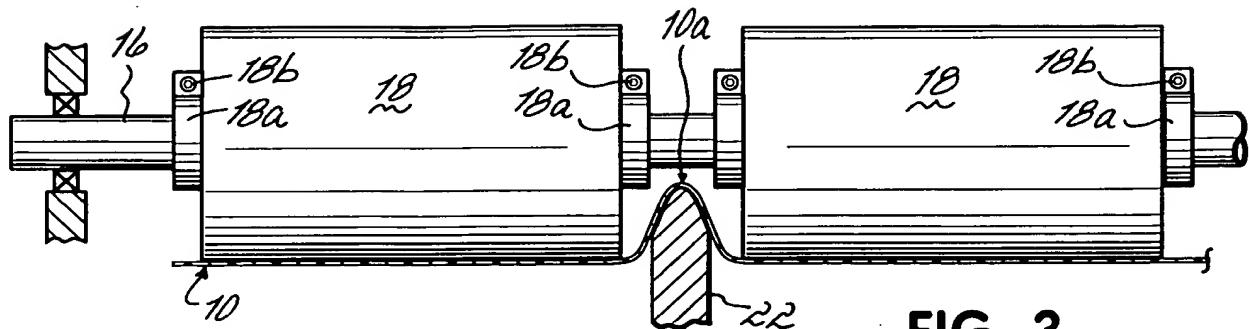


FIG. 3

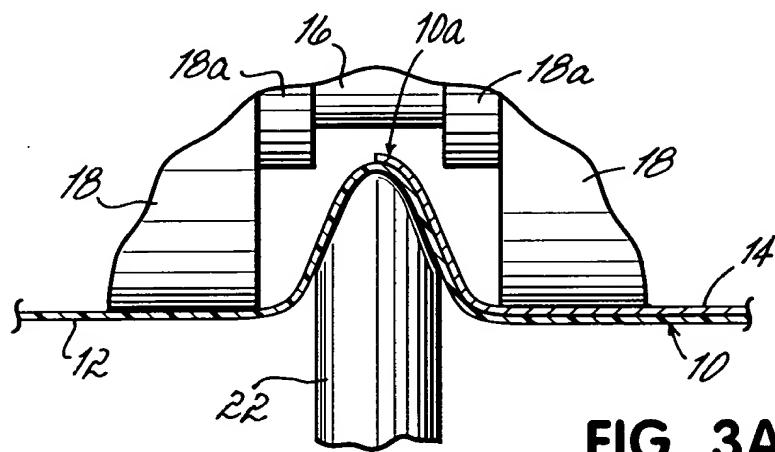


FIG. 3A

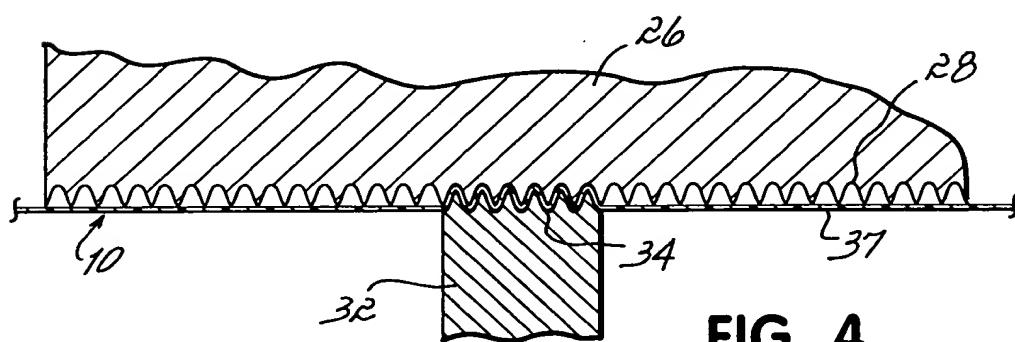


FIG. 4

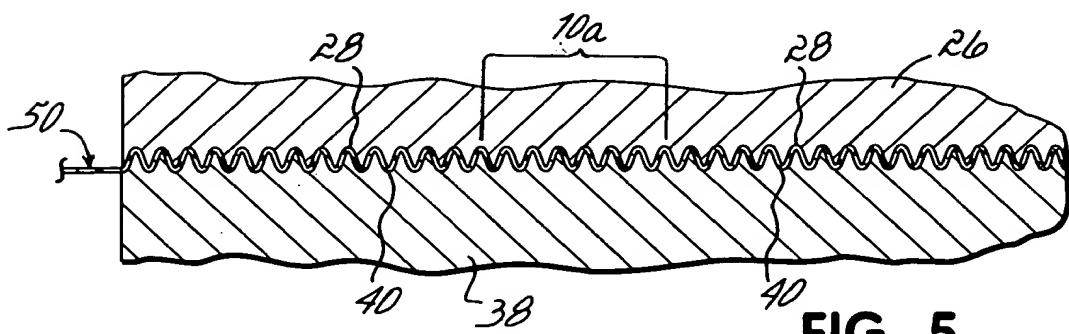


FIG. 5

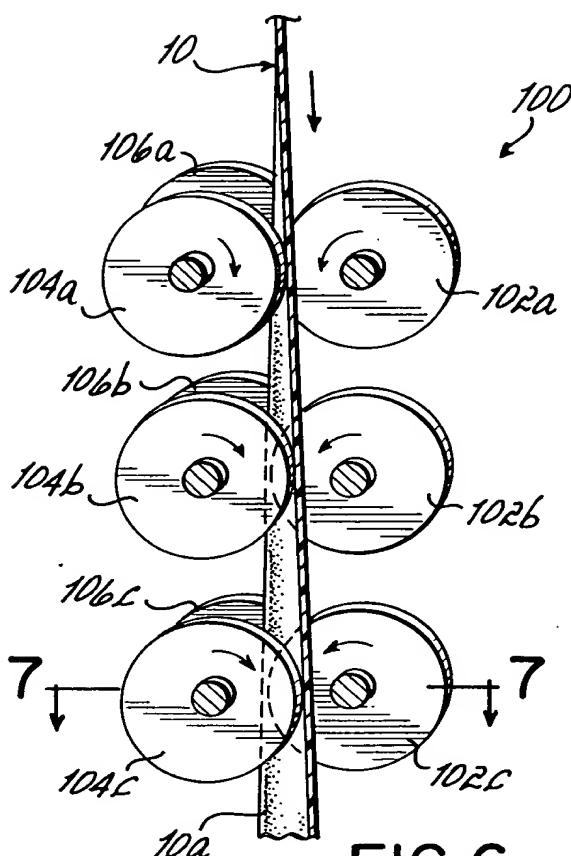


FIG. 6

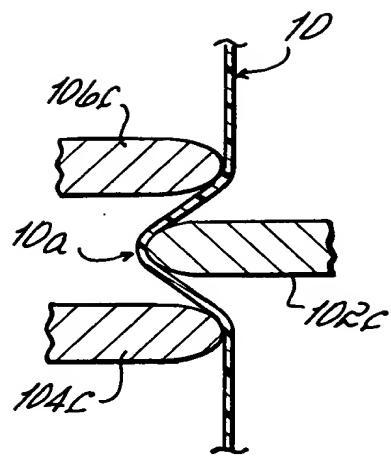


FIG. 7

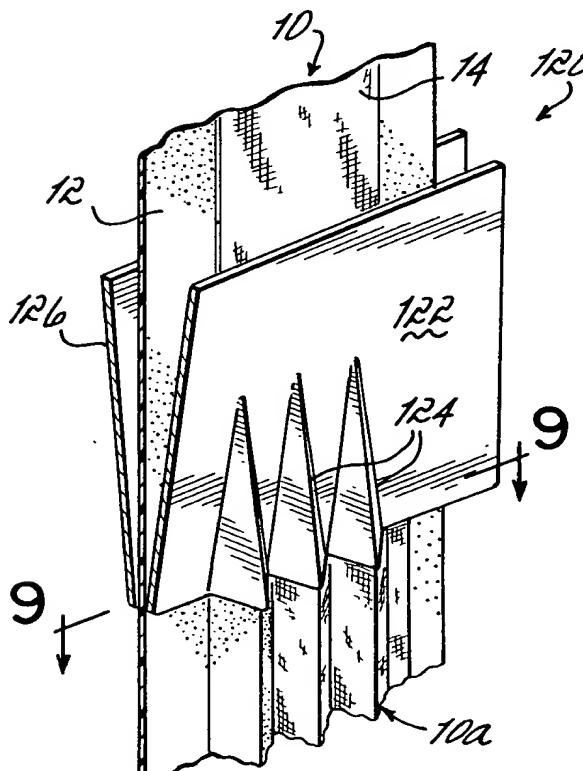


FIG. 8

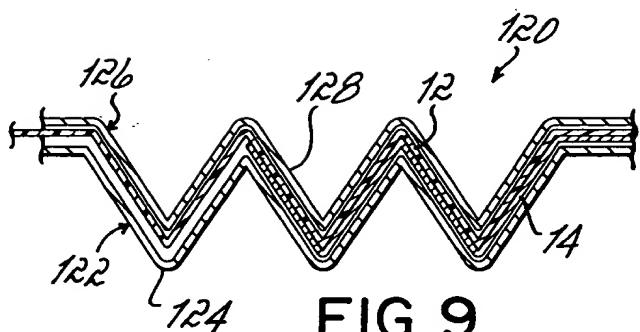


FIG. 9

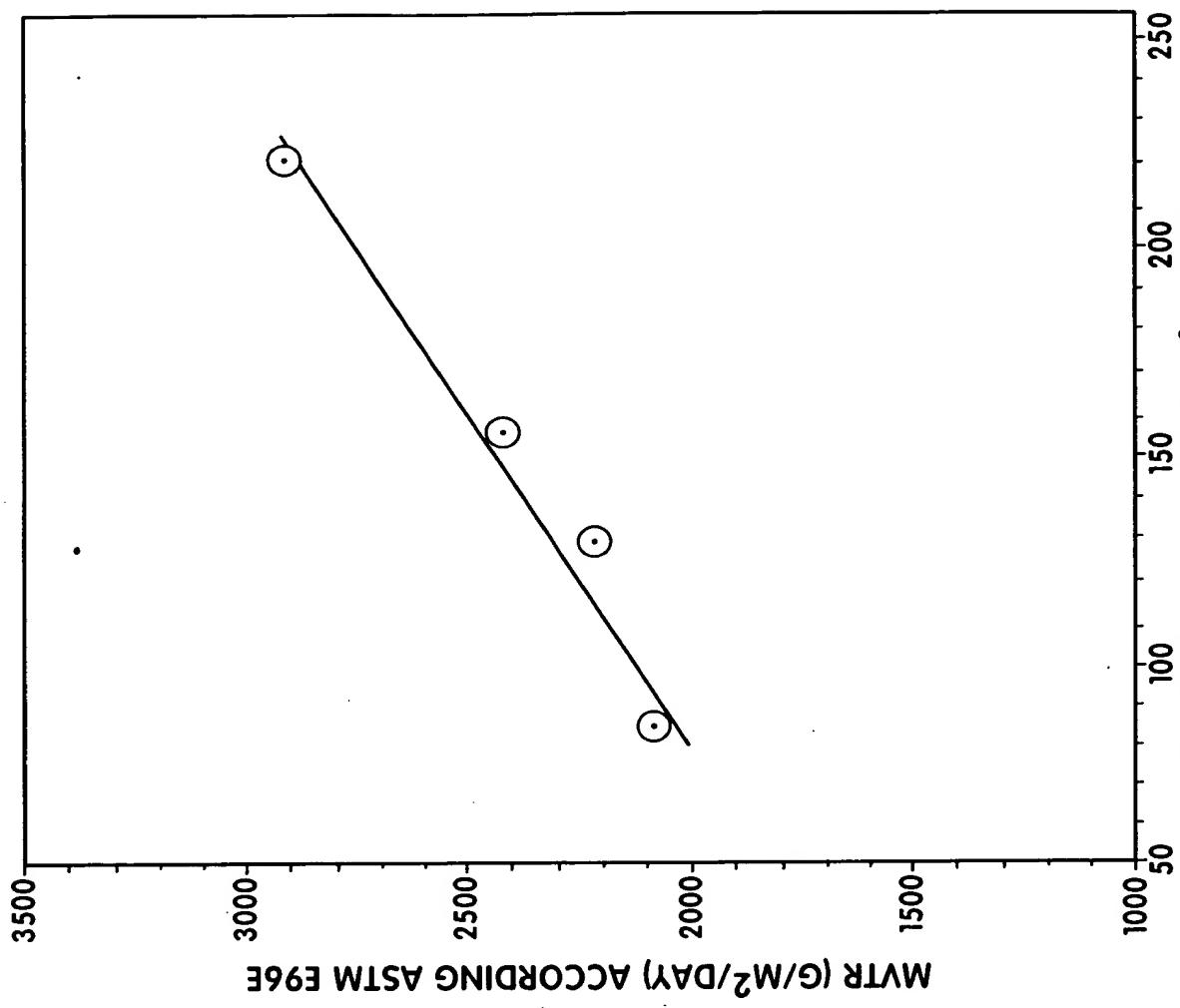


FIG. 12
HEATED ROLL TEMP SETTING (°F) BEFORE
CD INTERMESHING STRETCHING

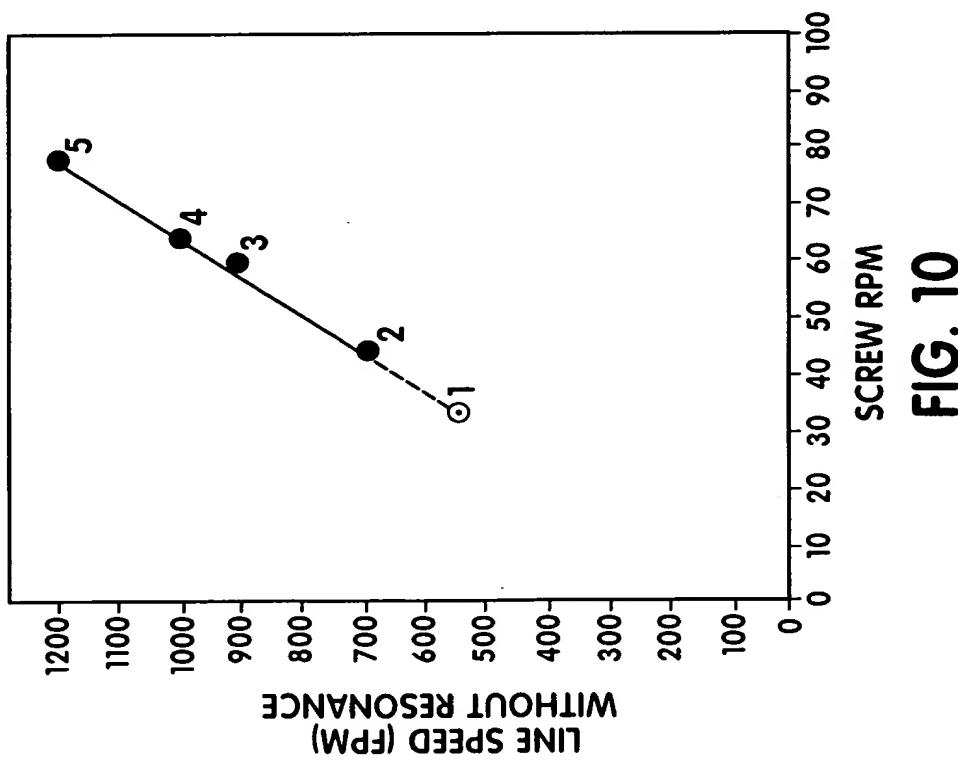


FIG. 10
SCREW RPM

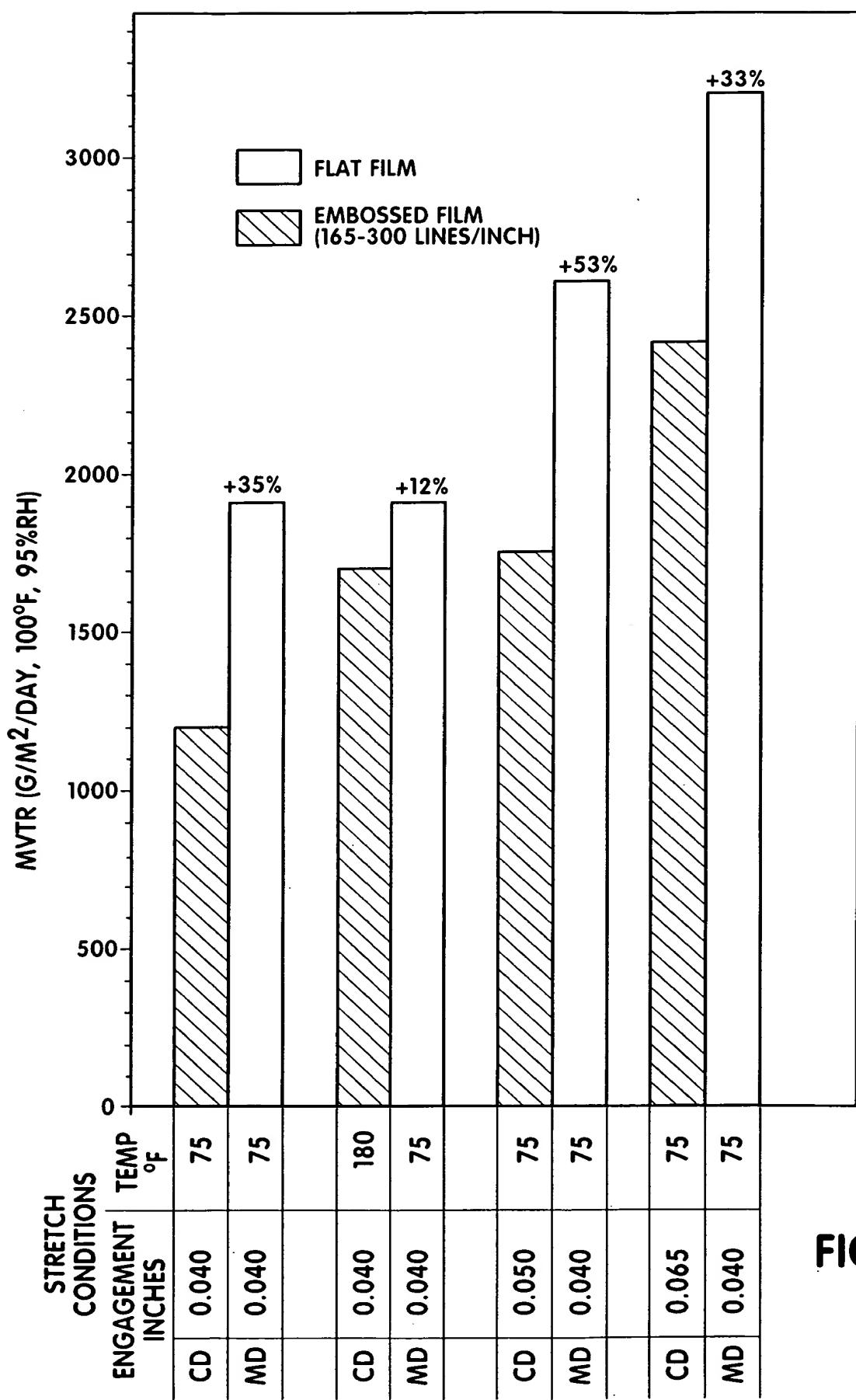


FIG. 11